



# TROUBLE SHOOTING GUIDE



## Duratec® Vinyl Ester Mold Repair Putty

### Duratec Vinyl Ester Mold Repair Putty (1804-007 Untinted, 1802-007 Black)

<b>Problem</b>	<b>Cause</b>	<b>Solution</b>
Cured putty not glossy	Ambient temperature too cold.	Apply in 65°F, 18°C or warmer temperatures.
Putty gels too quickly	Ambient temperature too warm.	Cool putty prior to catalyzing.
Putty jelly-like	Too much catalyst used.	Match color swatch on can for correct catalyst levels.
Putty under cured	BPO catalyst separated in the tube.	Massage BPO catalyst tube prior to catalyzing putty.
	Too little catalyst used.	Match color swatch on can for correct catalyst level.
	Ambient temperature too cold.	Apply in 65°F, 18°C or warmer temperatures.

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