



# TROUBLE SHOOTING GUIDE



## Duratec® Polyurethane Sealer

### Duratec Polyurethane Sealer (5604-001 Clear)

<b>Problem</b>	<b>Cause</b>	<b>Solution</b>
Lack of complete cure	Off ratio mixing of A and B components.	Mix components as directed.
Poor adhesion between sealer and Duratec coating	Coating applied too quickly over sealer.	Apply coating no sooner than 30 minutes or up to 2 hours after sealer is applied.
Poor adhesion between sealer and alternative coating	Sealer not sanded.	Sand cured sealer with 320- or 400-grit sandpaper.
	Sealer not cured.	Wait until sealer is dry and sanded before applying coating.
Incomplete mix of sealer	Sealer not mixed with machine mixer and allowed to "dwell" for five minutes before spraying.	Follow mix and use instructions before spraying.

[Home Page](#) [Product Line Card](#)  
[Contents/Trouble Shooting Guide](#)



### Hawkeye Industries Inc.

P O Box 415 Bloomington, CA 92316

Tel 909-546-1160; Toll Free 800-977-0060; Fax: 909-546-1161

Email [productinfo@duratec1.com](mailto:productinfo@duratec1.com) Web [www.duratec1.com](http://www.duratec1.com)